

FIGURE 1 (PRIOR ART)

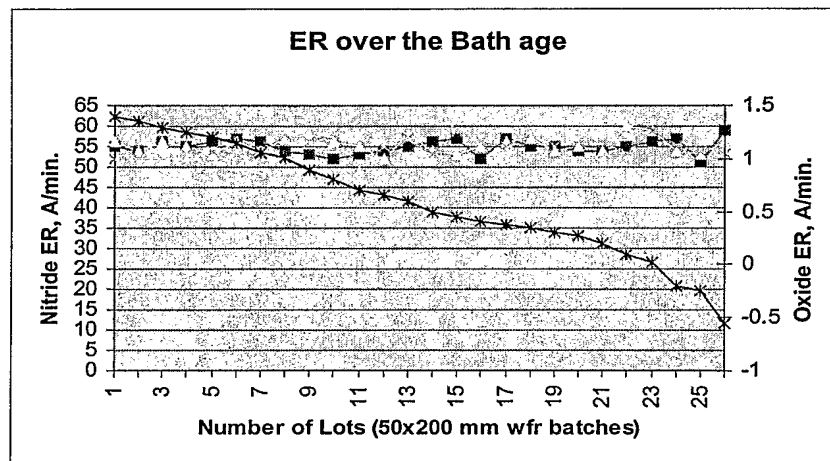


FIGURE 2 (PRIOR ART)

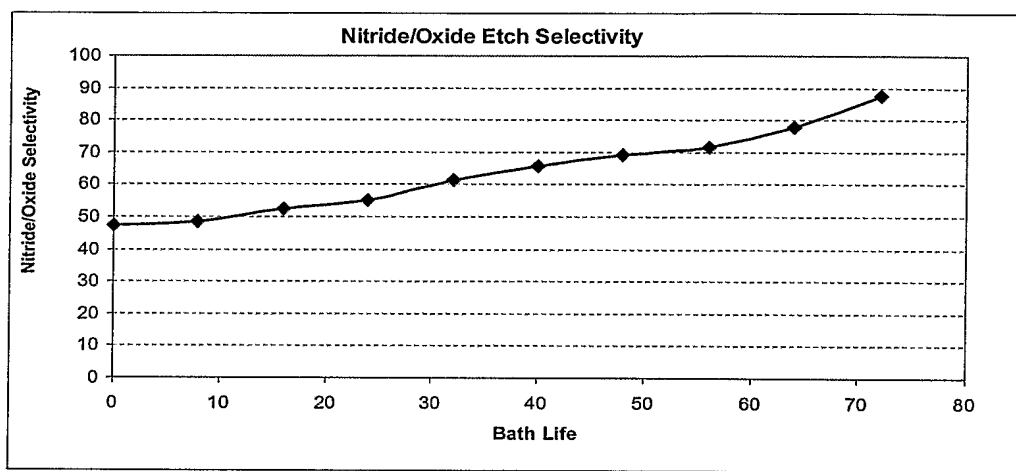


FIGURE 3 (PRIOR ART)

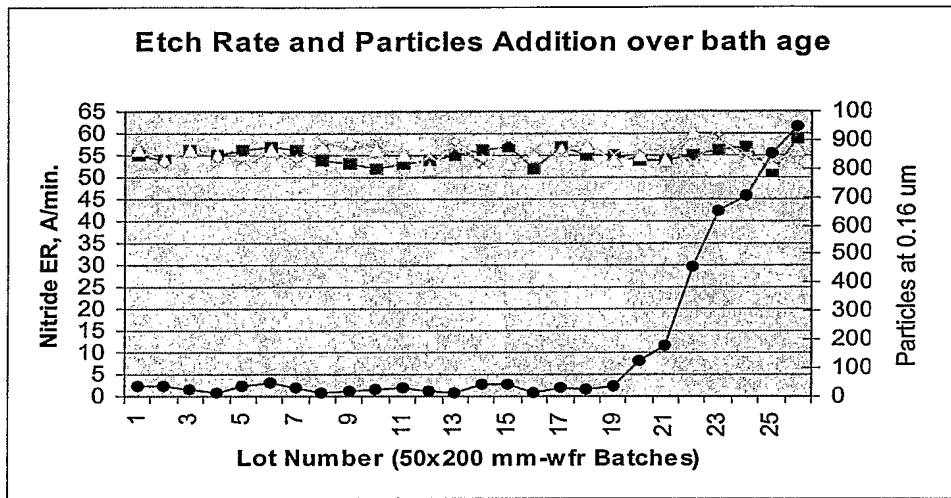


FIGURE 4 (PRIOR ART)

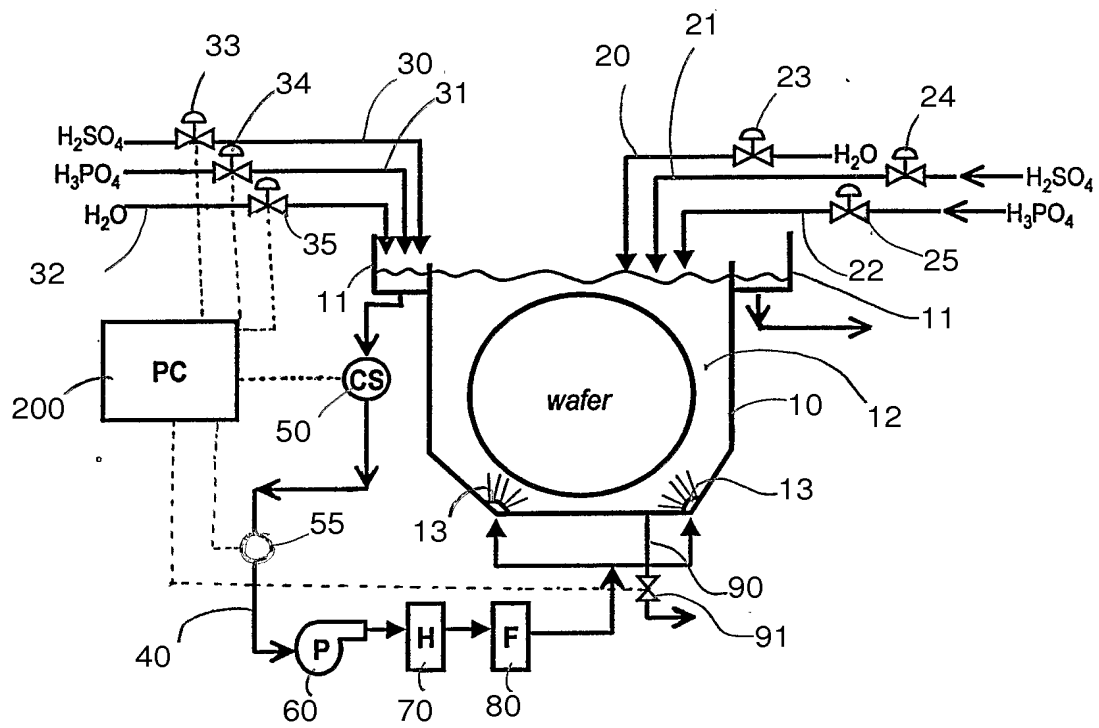


FIGURE 5

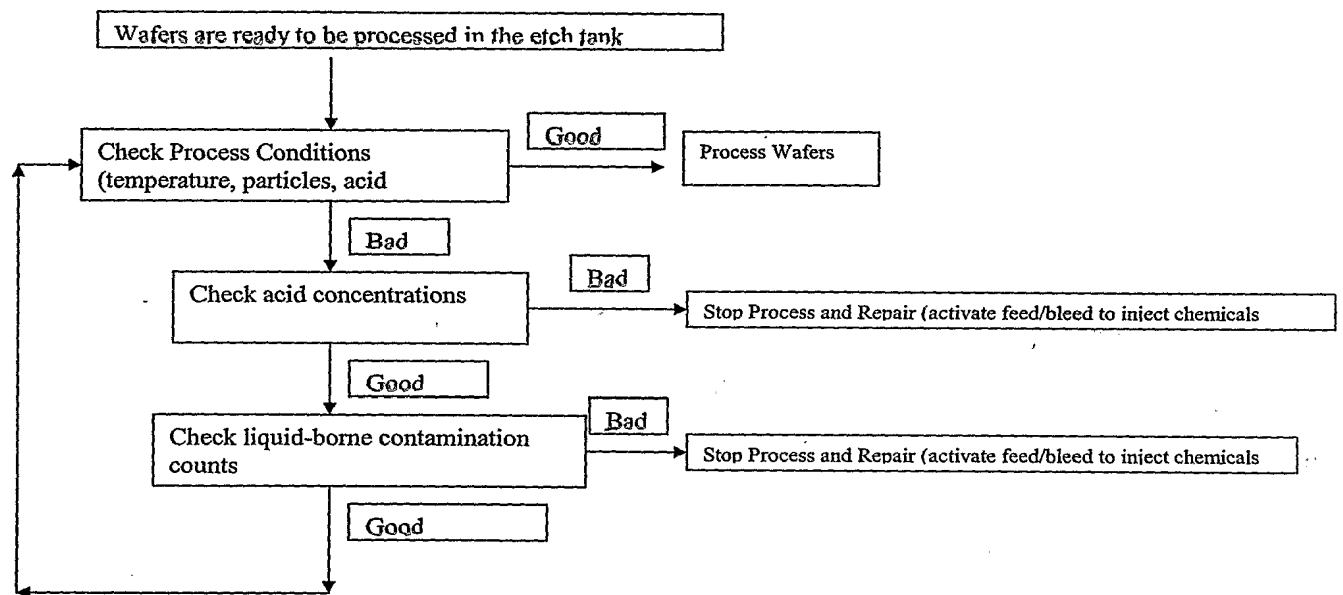
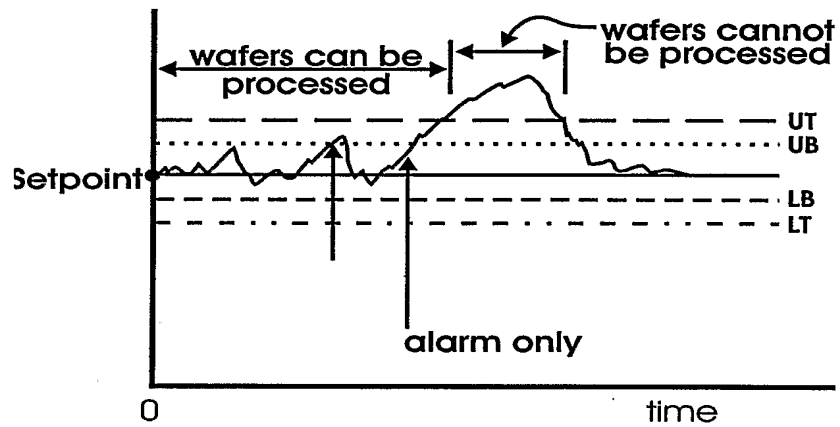
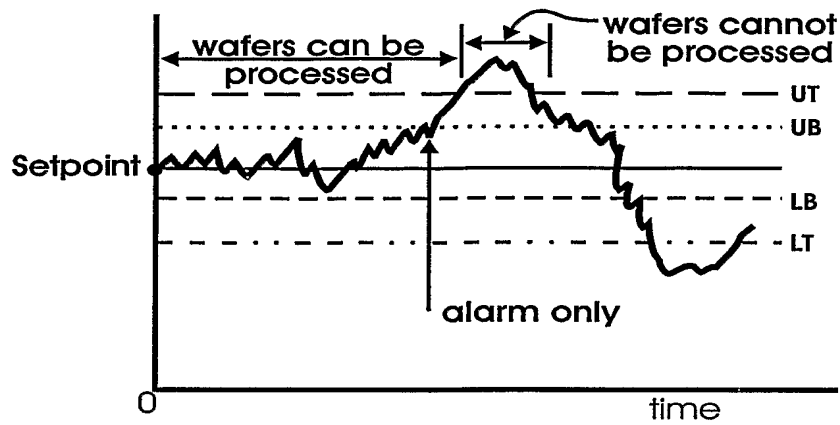


FIGURE 6



KEY			
UT	Upper Tolerance	LB	Lower band
UB	Upper band	LT	Lower Tolerance

FIGURE 7

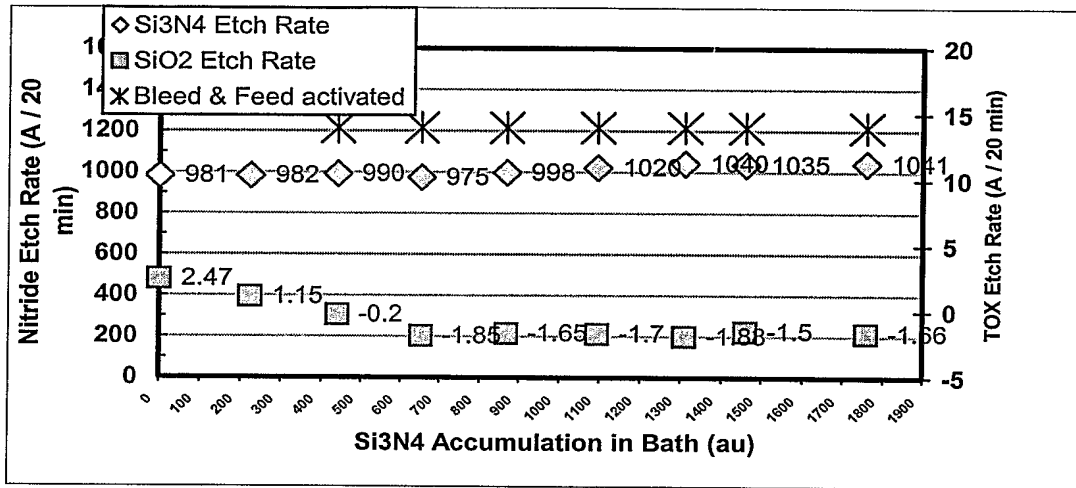


FIGURE 8



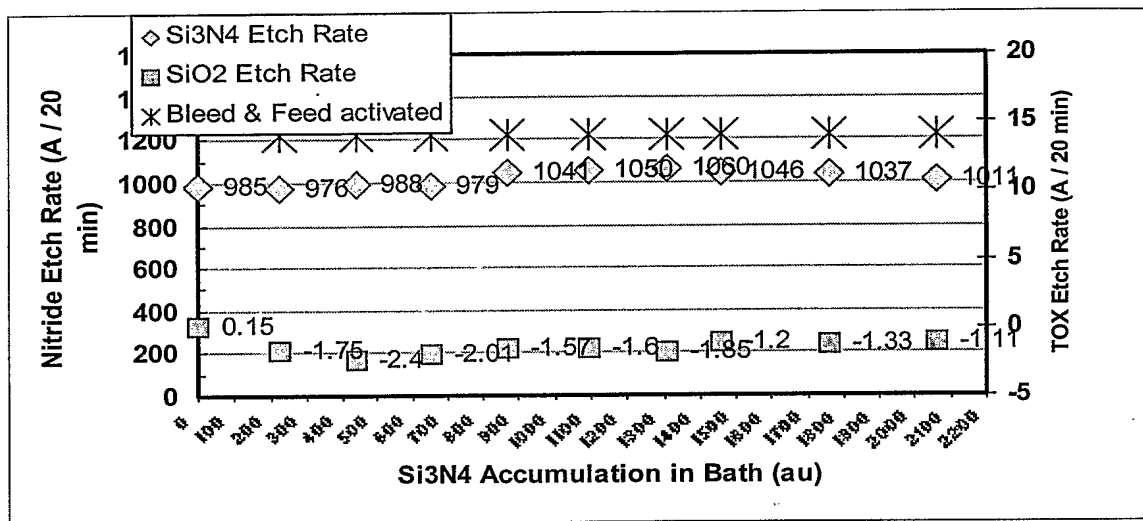


FIGURE 9

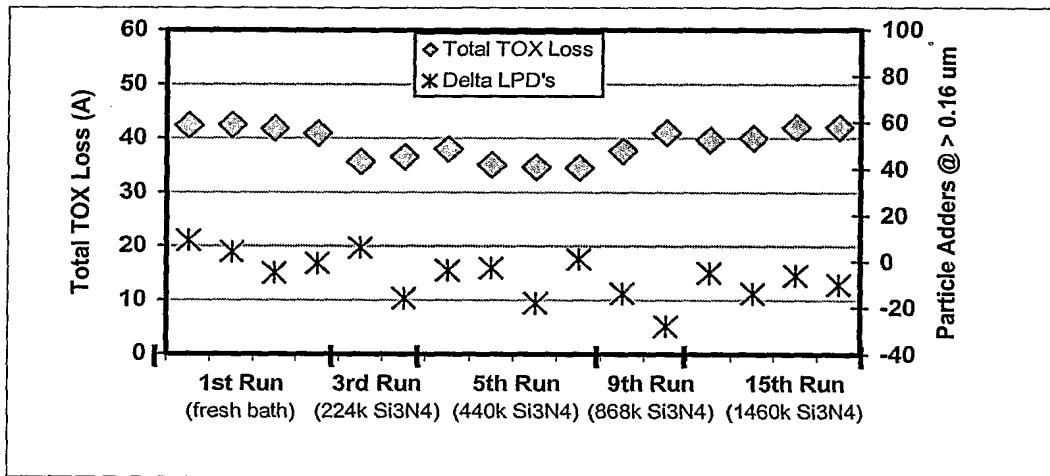


FIGURE 10